| APP  | LICAE  | BLE STANI  | DARD   |                                   |         |        |  |   |   |                             |              |      |
|--|--|--|--|-----------------------------------|---------|--------|--|---|---|-----------------------------|--------------|------|
|  |  | OPERATING  |  | 55.00 TO 05.0                     | 20.40   |        | RAGE   |   |   | 40.00 TO 00.0               | <b>.</b> (2) |      |
|  |  | TEMPERATURE RANGE VOLTAGE CURRENT                    |  | -55 °C TO 85 °                    | C (1)   |        | TEMPERATUR<br>OPERATING H  |   |   | -10 °C TO 60 °              | C (2)        |      |
| RAT  | ATING  |  |  | 100 V AC                          |         | RANGE  |  |   |   | 40 % TO 80 %                |              |      |
|  |  |  |  | 0.4 A                             |         | RAN    | ORAGE HUMIDITY   |   |   | 40 % TO 70 % <sup>(2)</sup> |              |      |
|  |  |  |  | SPECIFICATIONS                    |         |        |  |   |   |                             |              |      |
|  | ITE  | =M   |  | TEST METHOD                       |         |        |  | RI  | =OUI                                    | REMENTS                     | ОТ           | AT   |
| CON  |  | ICTION   |  | TEOT WETTOD                       |         |        |  | 171   | _ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | TEMENTO                     | 1001         | 1/\\ |
|  |  | CAMINATION   | VISUALI  | LY AND BY MEASURING IN            | ISTRUME | NT.    | ACCO   | RDING 1                                       | O DR                                    | AWING.                      | ×            | ×    |
| MARKING  |  |  | CONFIRMED VISUALLY.  |                                   |         |        | ,  |   |   | ,                           | ×            | ×    |
| ELEC   | CTRIC  | CHARACT  | ERISTI   | CS                                |         |        |  |   |   |                             |              |      |
| CONTACT RESISTANCE                               |  |  | 100 mA (DC OR 1000 Hz).  |                                   |         |        |  | 45 mΩ MAX.                                    |   |                             |              |      |
| CONTACT RESISTANCE                               |  |  | 20 mV MAX, 1 mA(DC OR 1000Hz)  |                                   |         |        | 55 mΩ MAX.   |   |   |                             | ×            |      |
| MILLIVOLT LEVEL<br>METHOD                        |  |  |  |                                   |         |        |  |   |   |                             |              |      |
| INSULATION<br>RESISTANCE                         |  |  | 250 V DC   |                                   |         |        | 100 MΩ MIN.  |   |   |                             | ×            |      |
| VOLTAGE PROOF                                    |  |  | 300 V AC FOR 1 min.  |                                   |         |        | NO FLASHOVER OR BREAKDOWN.   |   |   |                             | ×            |      |
|  |  | CAL CHAR   |  |                                   |         |        | 110 1 2  | 1011011                                       |   | BICE TIES OVIII.            |              | 1    |
|  | IANICA   |  |  | S INSERTIONS AND EXTR             | ACTIONS | S.     | ① COI  | NTACT   | RESIS                                   | TANCE: 55 mΩ MAX.           | ×            |      |
| OPERATION  |  |  |  |                                   |         |        | ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.   |   |   |                             |              |      |
| VIBRATION<br>SHOCK                               |  |  | FREQUENCY 10 TO 55 Hz,   |                                   |         |        | ① NO ELECTRICAL DISCONTINUITY OF   |   |   |                             | ×            |      |
|  |  |  | AMPLITUDE : 1.5 mm,  |                                   |         |        | 1 μs.  |   |   |                             |              |      |
|  |  |  | AT 2 h FOR 3 DIRECTIONS.   |                                   |         |        | ② CONTACT RESISTANCE: 55 mΩ MAX.   |   |   |                             | ×            |      |
|  |  |  | 490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms<br>AT 3 TIMES FOR 3 DIRECTIONS.                 |                                   |         |        |  | ③ NO DAMAGE, CRACK AND LOOSENESS<br>OF PARTS. |   |                             |              |      |
| FNI\/  | IRONI  | MENITAL C  |  | TERISTICS                         | 10110.  |        | Oi   | FAILTS.                                       |   |                             |              |      |
|  | HEAT   | VILIVIALO  |  | DAT 40±2°C, 90 ~ 95               | ·% 96   | h      | ① COI  | NTACT   | RESIS                                   | TANCE: 55 mΩ MAX.           | ×            |      |
| (STEADY STATE)                                   |  |  | DA COLD AT 40±2 C, 30 - 30 /0, 30 H.   |                                   |         |        | ② INSULATION RESISTANCE:100 M $\Omega$ MIN.  |   |   |                             |              |      |
| RAPID CHANGE OF                                  |  |  | TEMPERATURE-55→+15~+35→ +85→+15~+35°C  |                                   |         |        | ③ NO DAMAGE, CRACK AND LOOSENESS   |   |   |                             | ×            |      |
| TEMPERATURE                                      |  |  | TIME $30 \rightarrow 2 \sim 3 \rightarrow 30 \rightarrow 2 \sim 3 \text{ min}$                 |                                   |         |        | OF   | PARTS.  |   |                             |              |      |
| CORROSION SALT MIST                              |  |  | UNDER 5 CYCLES.  EXPOSED IN 5 % SALT WATER SPRAY FOR   |                                   |         |        | ① CONTACT RESISTANCE: 55 m $\Omega$ MAX. ② NO HEAVY CORROSION.                                     |   |   |                             | ×            |      |
| HYDROGEN SULPHIDE                                |  |  | 48 h.  EXPOSED IN 3 PPM FOR 96 h.  |                                   |         |        |  |   |   |                             | ×            |      |
|  |  |  | (TEST STANDARD: JEIDA 38)  |                                   |         |        |  |   |   |                             |              |      |
| SOLDERING HEAT                                   |  |  | 1) REFLOW SOLDERING : 250 °C MAX,<br>: 220 °C MIN,<br>FOR 60 s<br>2) SOLDERING IRONS : 360 °C, |                                   |         |        | NO DEFORMATION OF CASE OF<br>EXCESSIVE LOOSENESS OF THE<br>TERMINALS.                              |   |   |                             | ×            |      |
|  |  |  |  |                                   |         |        |  |   |   |                             |              |      |
|  |  |  |  |                                   |         |        |  |   |   |                             | ×            |      |
|  |  |  | FOR 5 s  |                                   |         |        |  |   |   |                             |              |      |
| SOLDERABILITY                                    |  |  | SOLDERED AT SOLDER TEMPERATURE,  |                                   |         |        | A NEW UNIFORM COATING OF SOLDER<br>SHALL COVER A MINIMUM OF 95 % OF<br>THE SURFACE BEING IMMERSED. |   |   |                             | ×            |      |
|  |  |  | 240 ± 3 °C,<br>FOR IMMERSION DURATION, 3 s.  |                                   |         |        |  |   |   |                             |              |      |
|  |  |  |  |                                   |         |        | TITE O   |   | _ DLIIV                                 | IO IMMENOLD.                |              |      |
|  |  |  |  |                                   |         |        |  |   |   |                             |              |      |
|  |  |  |  |                                   |         |        |  |   |   |                             |              |      |
|  |  |  |  |                                   |         |        |  |   |   |                             |              |      |
|  |  |  |  |                                   |         |        |  |   |   |                             |              |      |
|  |  |  |  |                                   |         |        |  |   |   |                             |              |      |
|  |  |  |  |                                   |         |        |  |   |   |                             |              |      |
| COUN   |  | T D  | ESCRIPTION OF REVISIONS  |                                   |         | DESIG  | :NED   |   |   | CHECKED                     |              | TE.  |
|  | COON   | TI BEGORIF HON OF REVISIONS                          |  |                                   | חבאופ   | יואבט  |  |   | CHECKED                                 |                             | \ I C        |      |
| _  | $oxed{L}$ $oxed{L}$ $oxed{L}$ $oxed{MARK}$ (1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. |  |  |                                   |         |        |  | APPROVED HS. OKAWA                            |   | 10.0                        | 7 00         |      |
|  |  |  | RE RISE INCLUDED WHEN ENERGIZED.<br>GE INDICATES A LONG-TERM STORAGE STATE                     |                                   |         |        | CHECKED  |   |   |                             | 10. 07. 0    |      |
|  |  |  |  | PRODUCT BEFORE THE BOARD MOUNTED. |         |        | DESIGNED   |   |   | HT. YAMAGUCHI<br>SY. KAMIGA | 10.07.0      |      |
|  |  |  |  |                                   |         |        |  |   |   |                             |              |      |
| Unless otherwise specified, refer to JIS C 5402. |  |  |  |                                   |         |        |  | DRAWN   |   | HK. SUNADORI                | 10.07.01     |      |
| Note   | QT:Qu  | alification Test AT:Assurance Test X:Applicable Test |  |                                   |         | DRAWIN |  | IG NO.  |   |                             |              |      |
| Н  | र  |  |  |                                   |         | PART   |  |   | X8-140P-SV1 (91)                        |                             |              |      |
|  | HD0011-  |  | ECTRIC CO., LTD.   |                                   | CODE    | NO.    | CL578-0047-7-91 /  |   |   | /0\                         | 1/1          |      |